

SCHUETZ

PACKAGING CLOSURE INFORMATION

March 9, 2010

CLOSURE SPECIFICATIONS FOR TIGHT HEAD DRUMS

PLUGS MUST BE TORQUED TO THE FOLLOWING
250 and 150 kPa
2" NPT AND 2" BUTTRESS - 30 FT LBS
3/4" NPT - 9 FT LBS
Note: Closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR OPEN HEAD DRUMS

CLOSE AND SECURE LID WITH LOCKING RING - ATTACH HOLDING PIN FOR HANDLE TO KEEP RING CLOSED.

PLUGS MUST BE TORQUED TO THE FOLLOWING :
2" NPT AND 2" BUTTRESS - 20 FT LBS
3/4" NPT - 9 FT LBS
note: closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR IBC'S

FILL PORT CAP AND VALVE MUST BE TORQUED TO THE FOLLOWING:

6" AND 9" FILL PORT CAP - 75 FT LBS

2" plug in 6" or 9" fill port cap must be torqued to 20 ft lbs. (Schuetz does not recommend that you remove this plug. Filling should be done through the 6" or 9" opening)

Old style valves

VALVE NUT - 55 FT LBS
note: caps, valves, and plugs must have gaskets to seal

* New Style valves - two turns and line up the hole in the valve body and the hole in the bottle insert and insert clip.

* - Underline indicates the latest change to the instructions.